

the "oa"-sound in German before r

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It seems to be that a lot of speakers tend to make a rhotic vowel or something before r while others do not and I'm not sure if this is pronunciation can be called standard or not or if there's simply no standard about it.

here are some samples :
Koran [ko: ra:n] [ko@ ra:n]
Meran [me: ra:n] [me@ ra:n]
Admira [at mi: ra:] [at mi@ ra:]

the rhotic vowels seem to dominate in German words

Beeren [be:@n] (most common) [be:@ ren] (common) [be: ren] (uncommon)

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